

XCR™ MODULAR WEAPON SYSTEM

ONE RECEIVER - ENDLESS POSSIBILITIES

RIFLE, CARBINE, PDW - MULTI-CALIBER



5.56, 6.8, 6.5, & 7.62x39mm

Patents Pending

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SPECIFICATIONS

Caliber: 5.56 NATO (.223 Rem.); 6.8 Rem. SPC; 6.5x39mm; 7.62x39mm; and More to Come

Action: Rotating Three Lug bolt driven by gas piston. Semi-auto for civilian and Select-fire for Gov't and LE available.

Barrel: Fully floated, Chrome-Lined, Lengths: 11", 12", 14.5", 16", 18.6"

Overall Length: 37.75" (with 16" Barrel, Stock Extended); 27.4" (Stock Folded).

Weight Empty: 7.5 Lbs.

Sight Radius: Depends on front and rear sight placement. Typically 15"

Trigger: Two-stage or Single-stage.

ERGONOMICS

The XCR™ is the most ergonomic assault rifle. All controls can be manipulated by the operator while keeping the rifle shouldered with the target in view.

Charging Handle: The Charging Handle is non-reciprocating and is located on the left side of the rifle. This placement allows the operator to cycle the rifle without interference from any rail mounted accessory. Charging handle also acts as forward assist by depressing its knob.



Bolt Hold Open: The bolt hold open can be manipulated easily and quickly with either hand thus ensuring the quickest reloading time possible.



RELIABILITY/DURABILITY

The XCR™ is reliable and durable by design. Reliability is largely a function of how well a rifle feeds, extracts, and ejects. The XCR™ performs these tasks flawlessly because of the following features:

Barrel Extension: The cartridges in the magazine sit higher in relation to the feed ramp of the barrel extension ensuring better feeding than other assault rifles.



Bolt & Extractor: The bolt is a large, durable three lug bolt with a similarly durable extractor which exerts a positive force against the cartridge rim ensuring reliable cartridge extraction. Compare the XCR's bolt to the M16/M4 Bolt.



Ejection: The ejector is of the solid type and is located ahead of the rear of the magazine, ensuring powerful and positive ejection.



Gas Adjustment: The five setting, quick-adjust gas system allows the operator to optimize the rifle for conditions and for use with a suppressor.



MODULARITY/ACCESSORIES

The XCR™ has some unique features which make it the most modular and flexible rifle available.

Quick-Change Barrel System: This system is simple, easy to use, yet holds the barrel firmly. Barrels can be quickly changed with little or no loss of zero using a 1/4" Allen wrench.



Barrels & Caliber Conversion Kits

We offer barrels and caliber conversion kits of various lengths. Barrel lengths under 16" require registration of the receiver as a Short Barreled Rifle. All NFA Regulations apply. Note: caliber conversions require the substitution of the barrel, bolt, magazine, and brass deflector.)

Stocks: Fixed, Folding, and Folding/Collapsible stocks are now available. More offerings to come.

M16/M4 Accessories: The XCR™ can accept most of the following M16/M4 accessories: magazines, sights, pistol grips, flash hiders & muzzle brakes, M4 Stocks, rail covers, etc.

Accessory Rails: Picatinny (1913 Standard) Rails machined directly into the upper receiver parallel with the barrel receptacle insuring that the bore of the barrel is parallel with the rails. The Top rail is 17" long; the side and



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